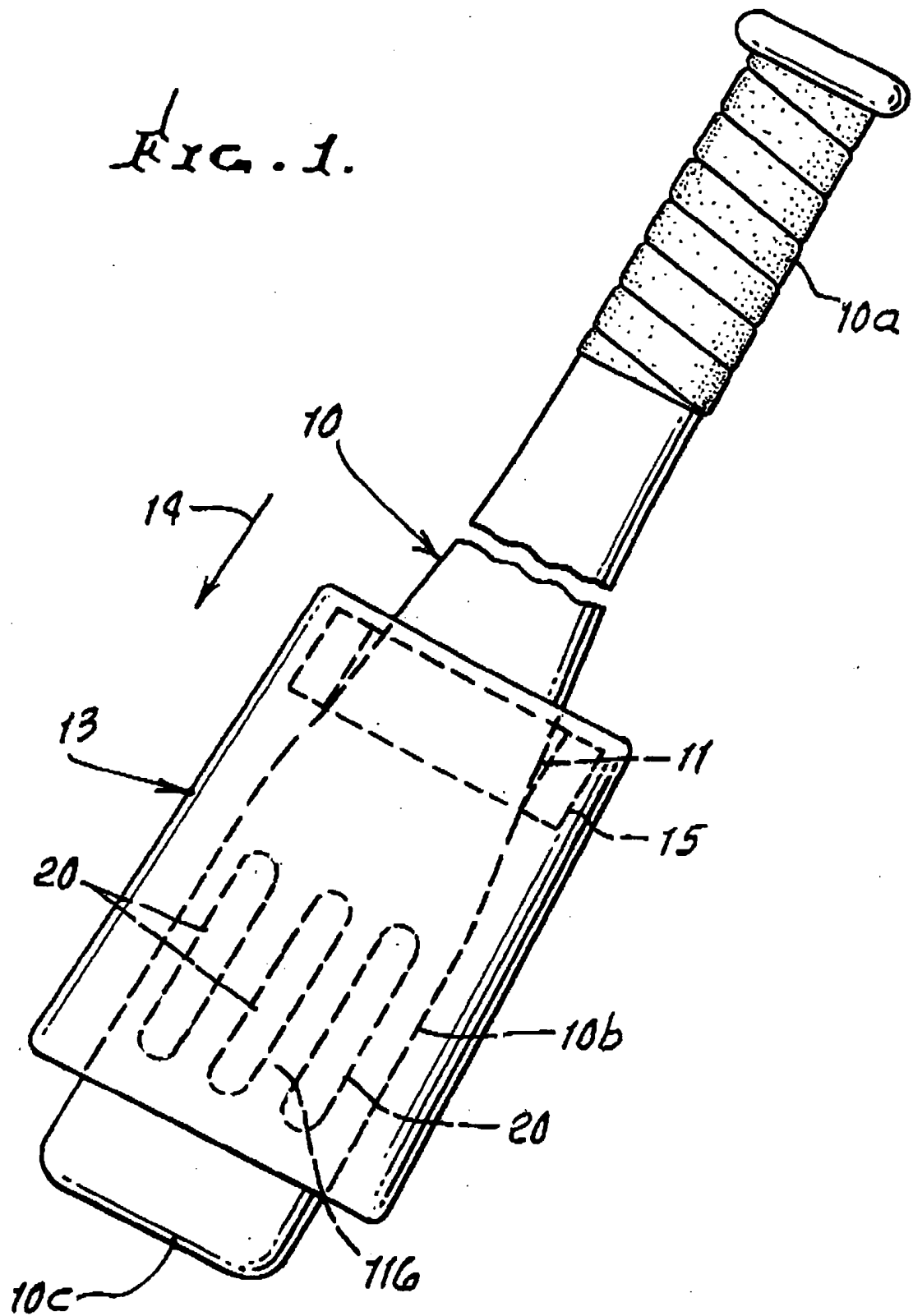


FIG. 1.



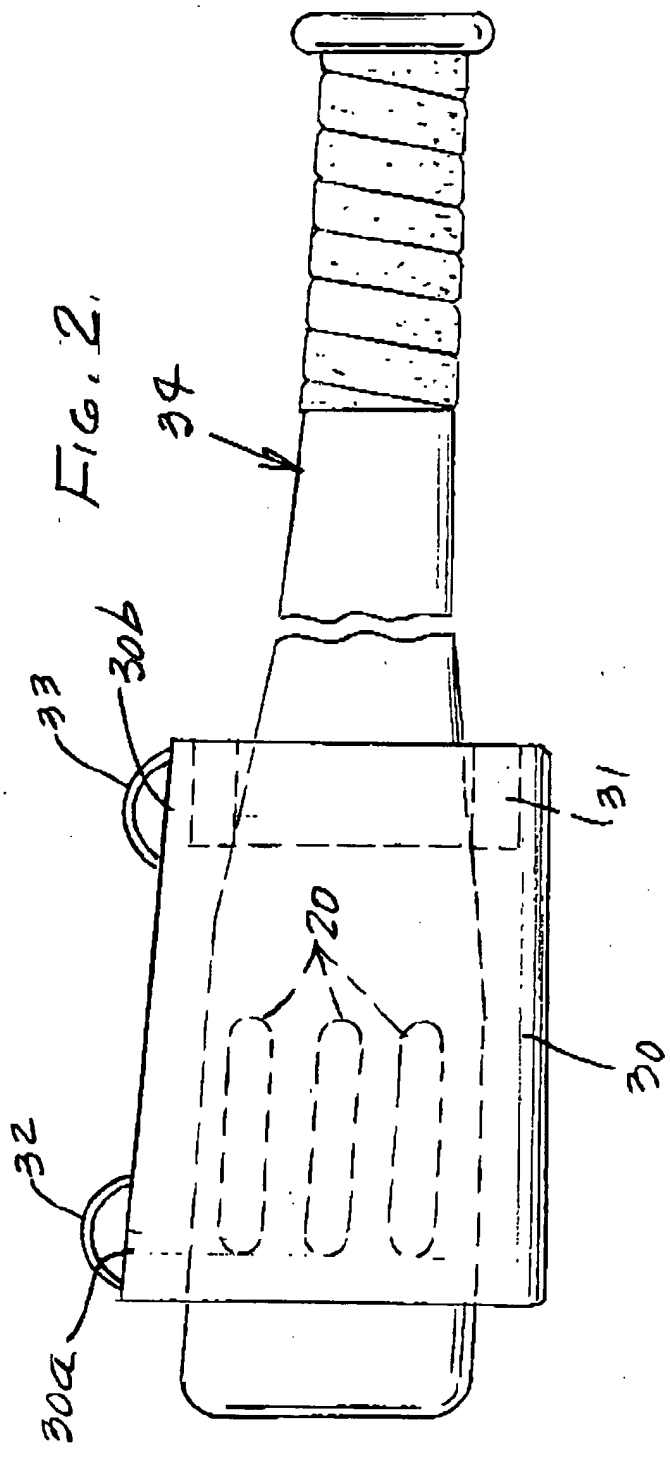


FIG. 2.

FIG. 3.

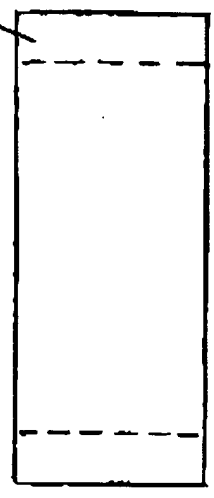
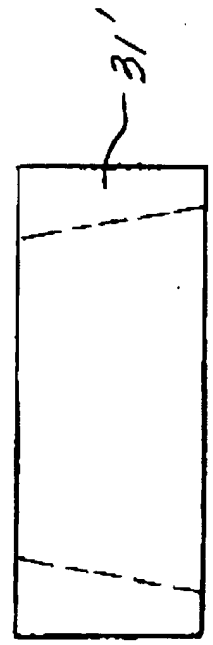
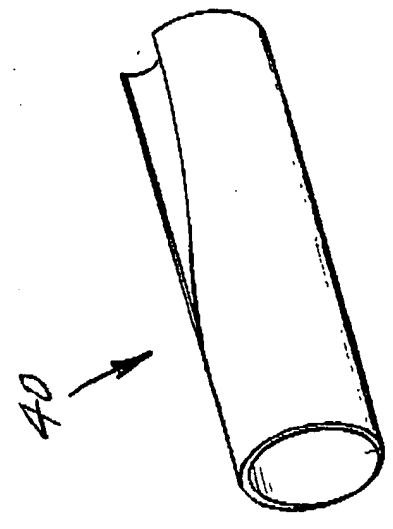
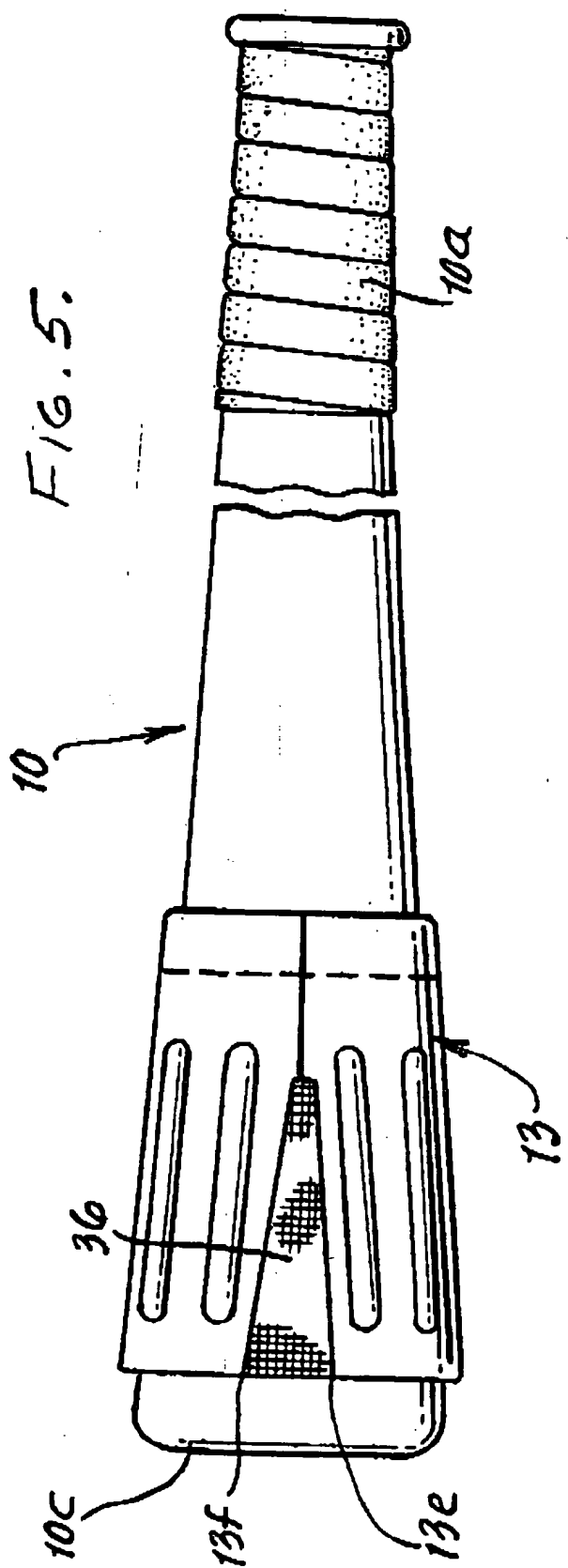
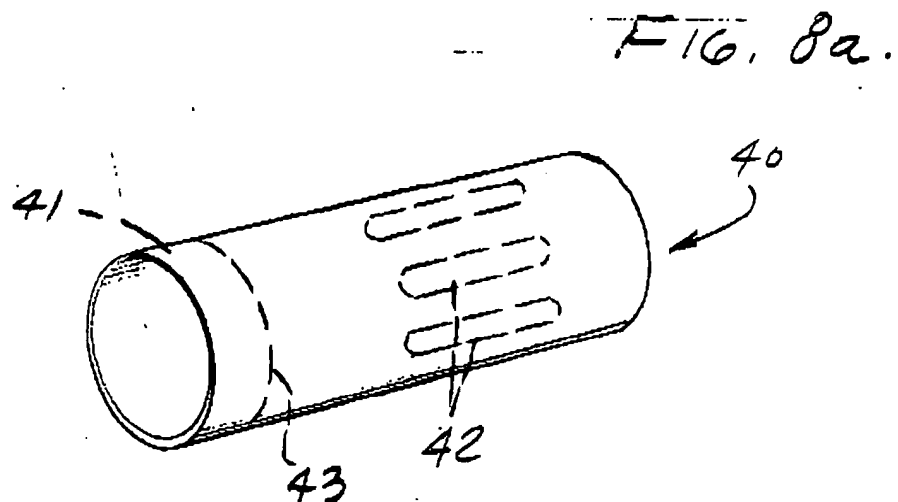
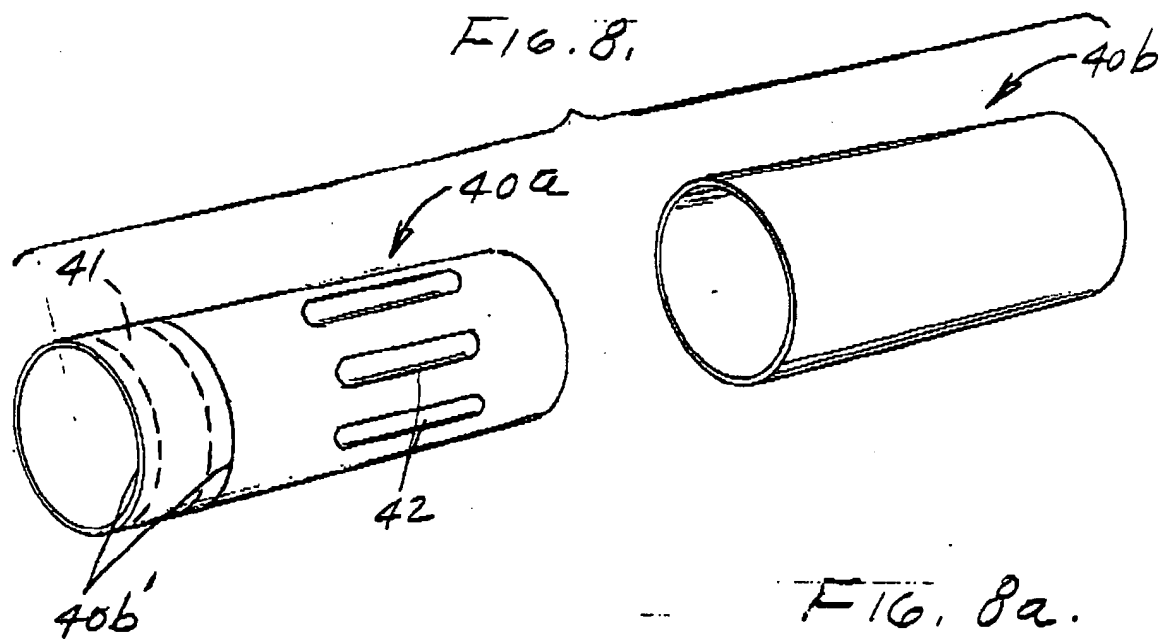
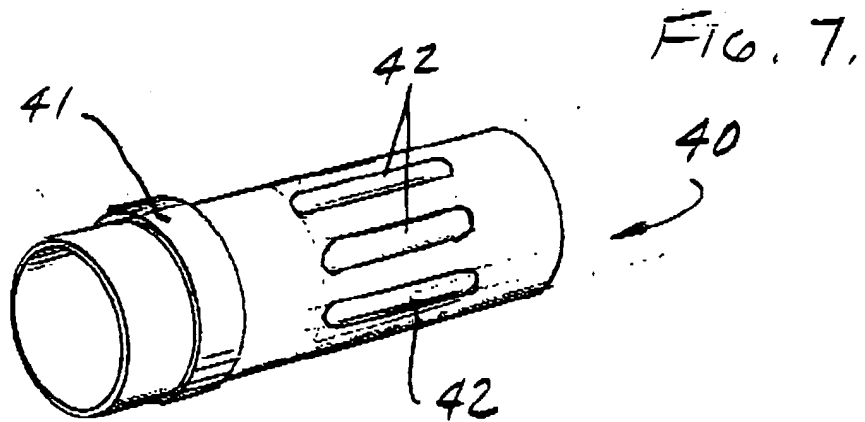
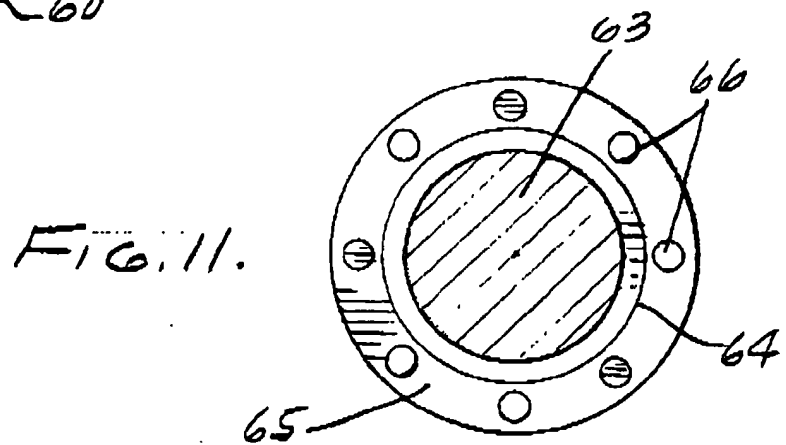
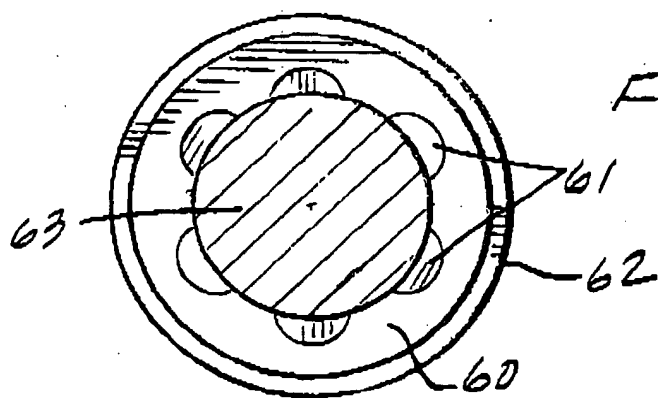
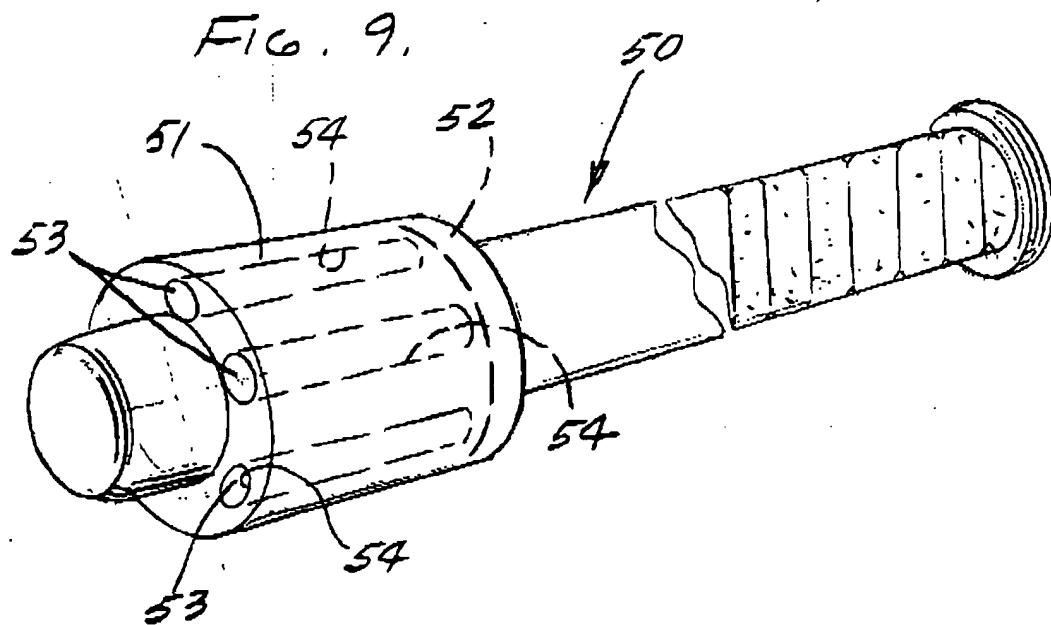


FIG. 4.









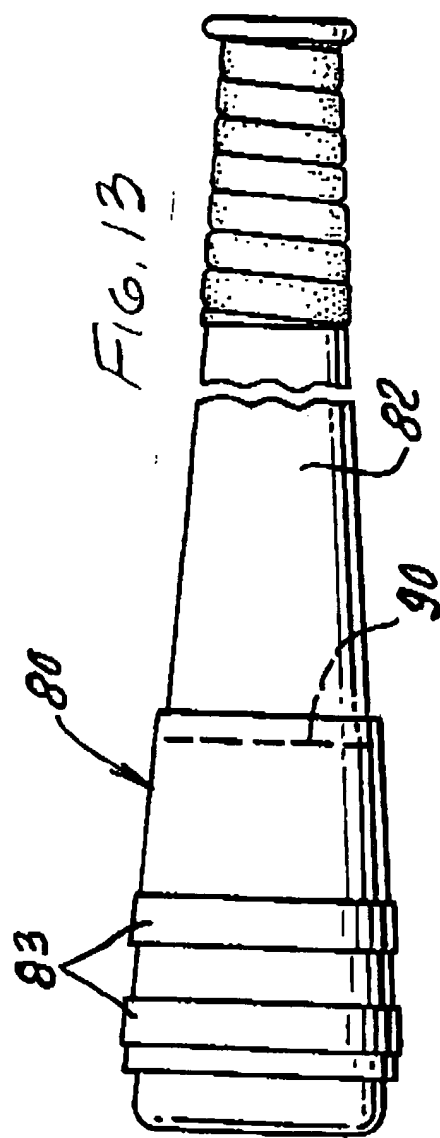
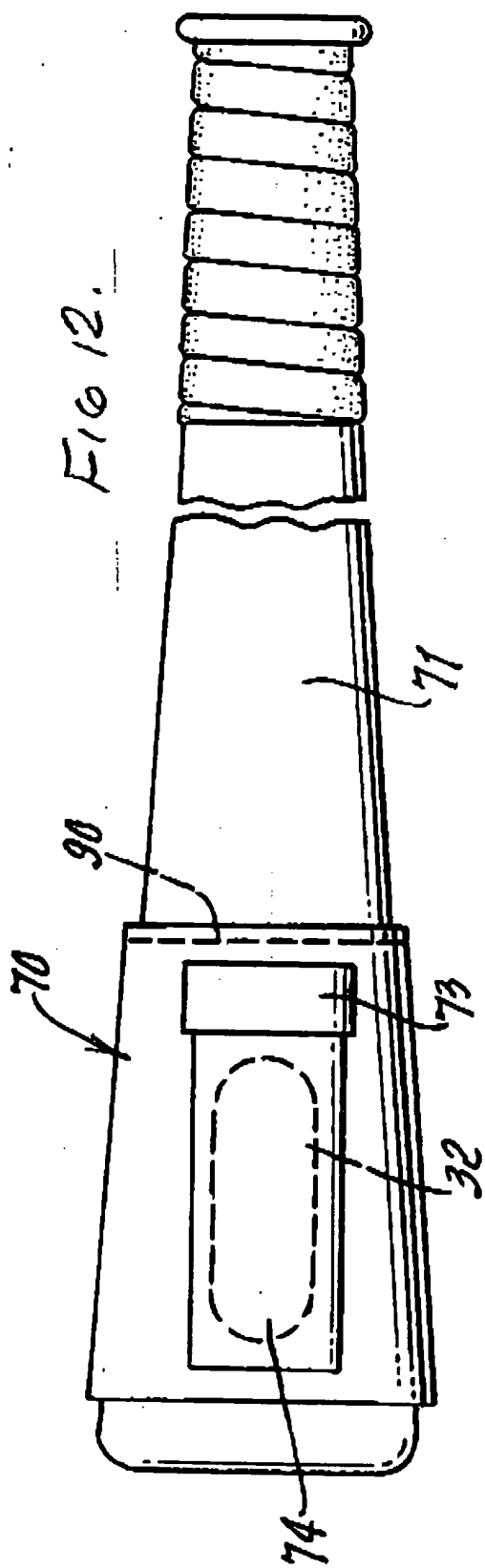


FIG. 14.

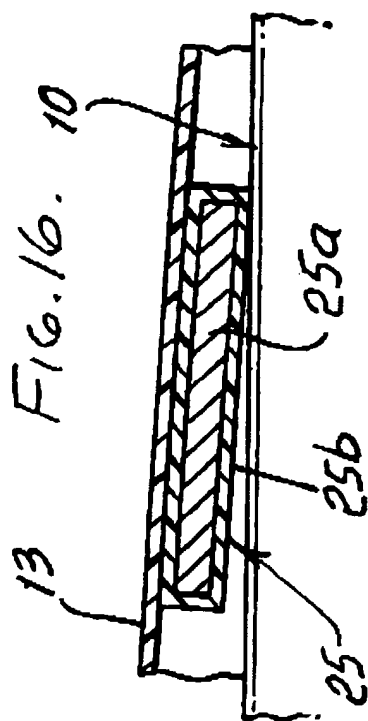
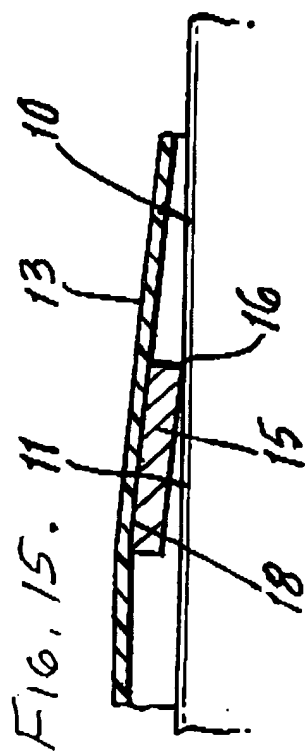
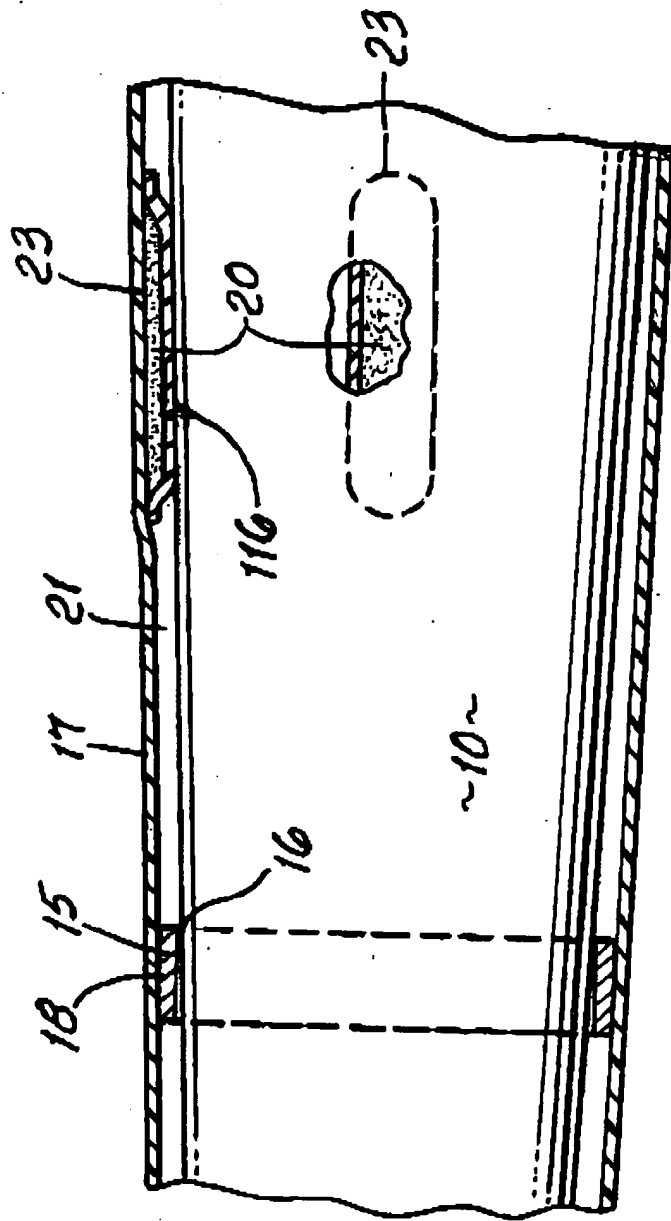


FIG. 17.

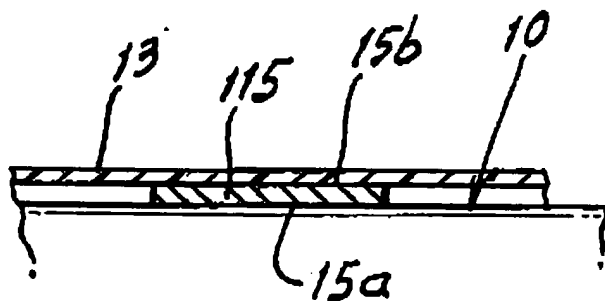


FIG. 18.

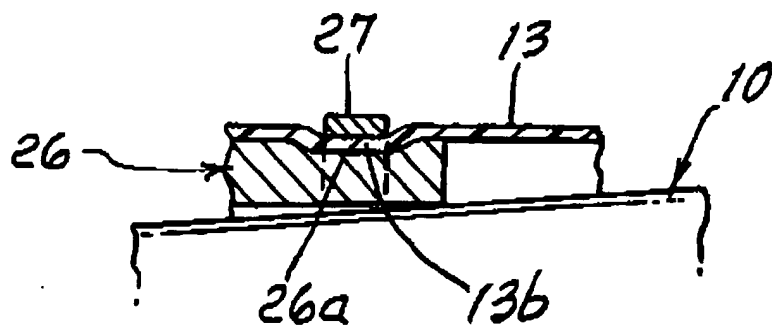


FIG. 19.

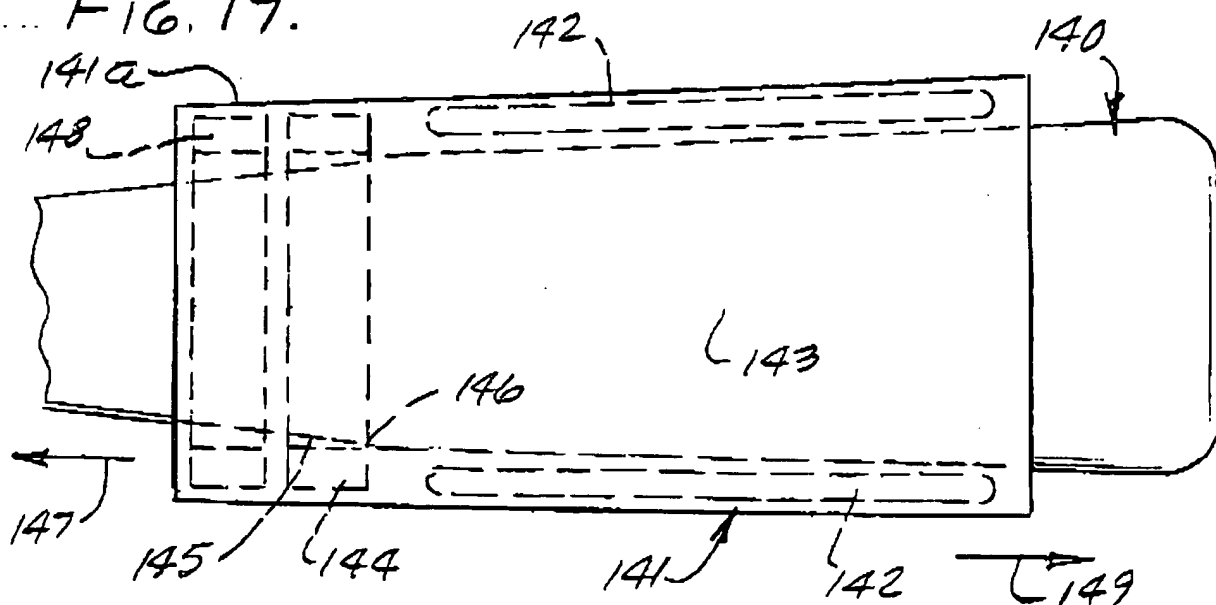




FIG. 20.

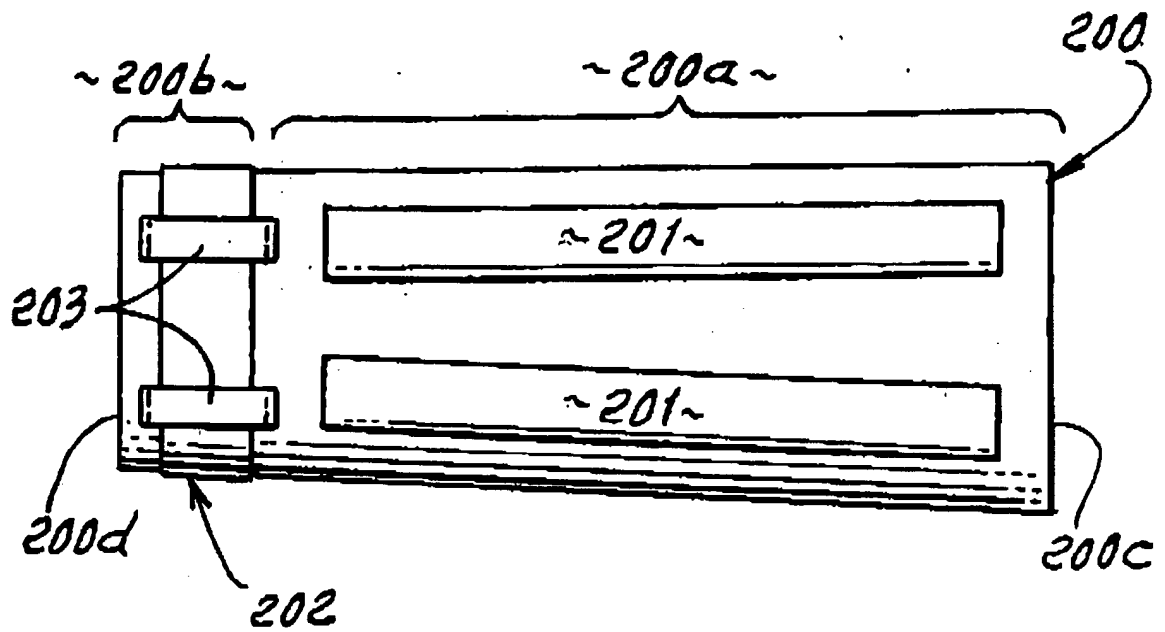
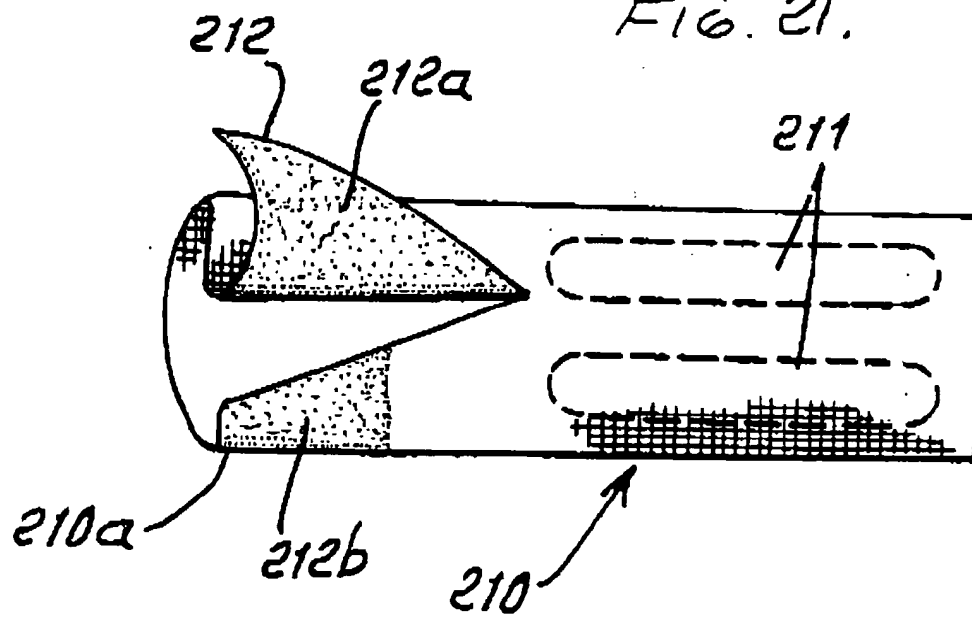


FIG. 21.



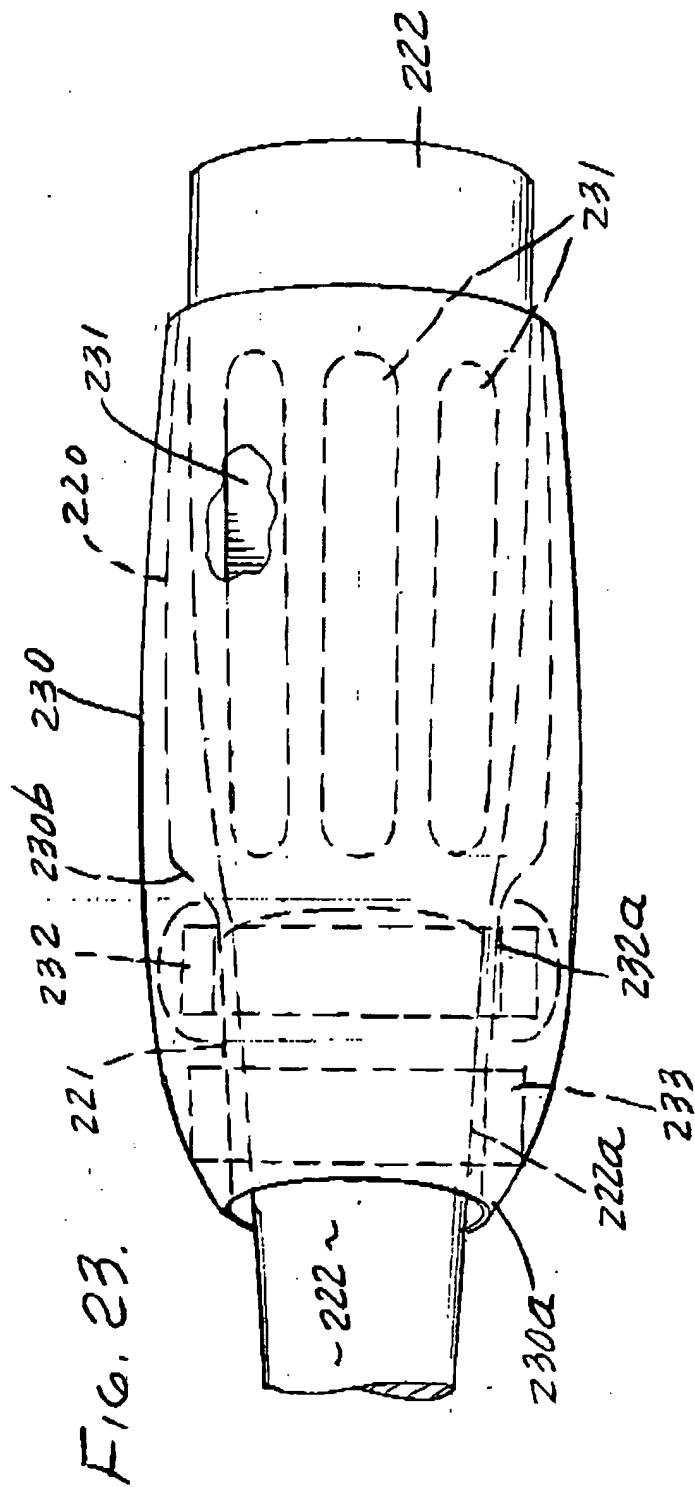
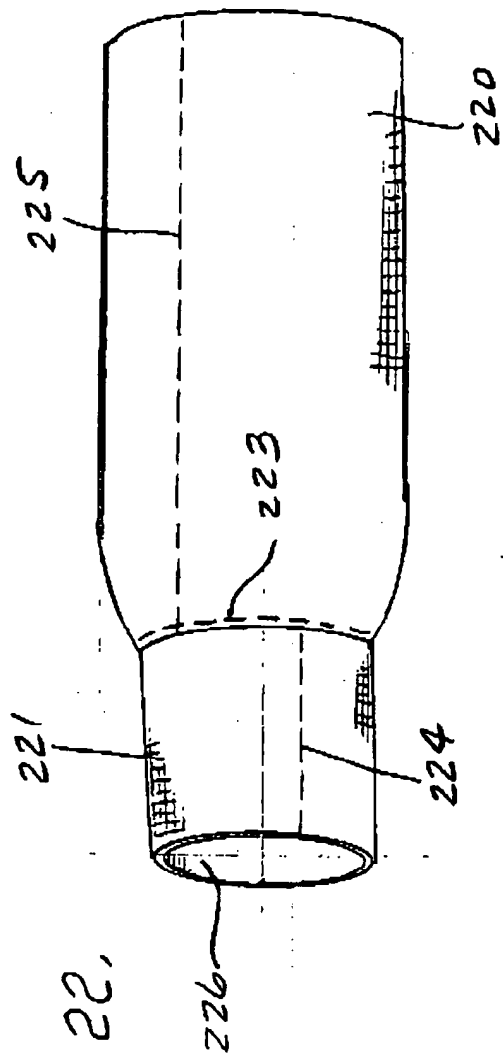


FIG. 24.

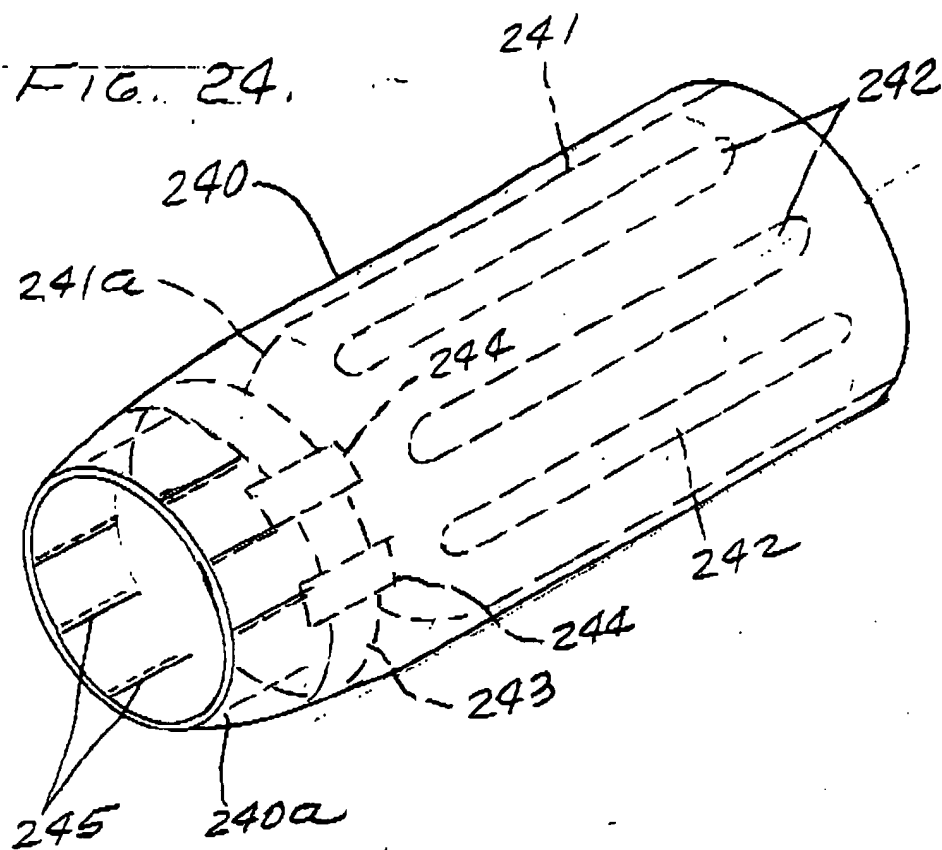
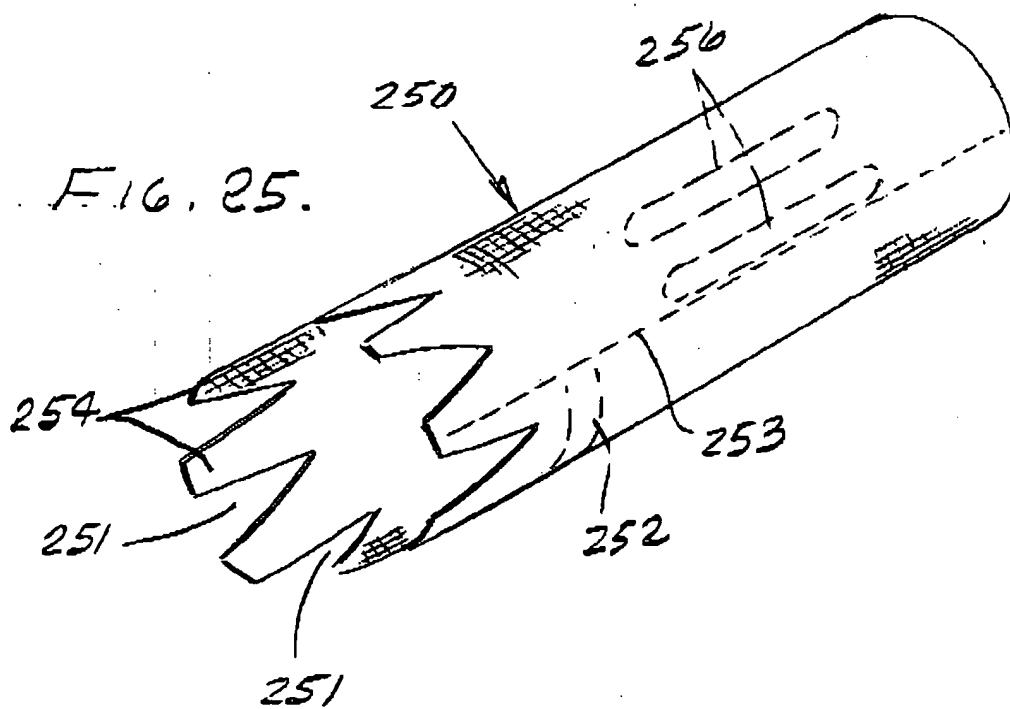
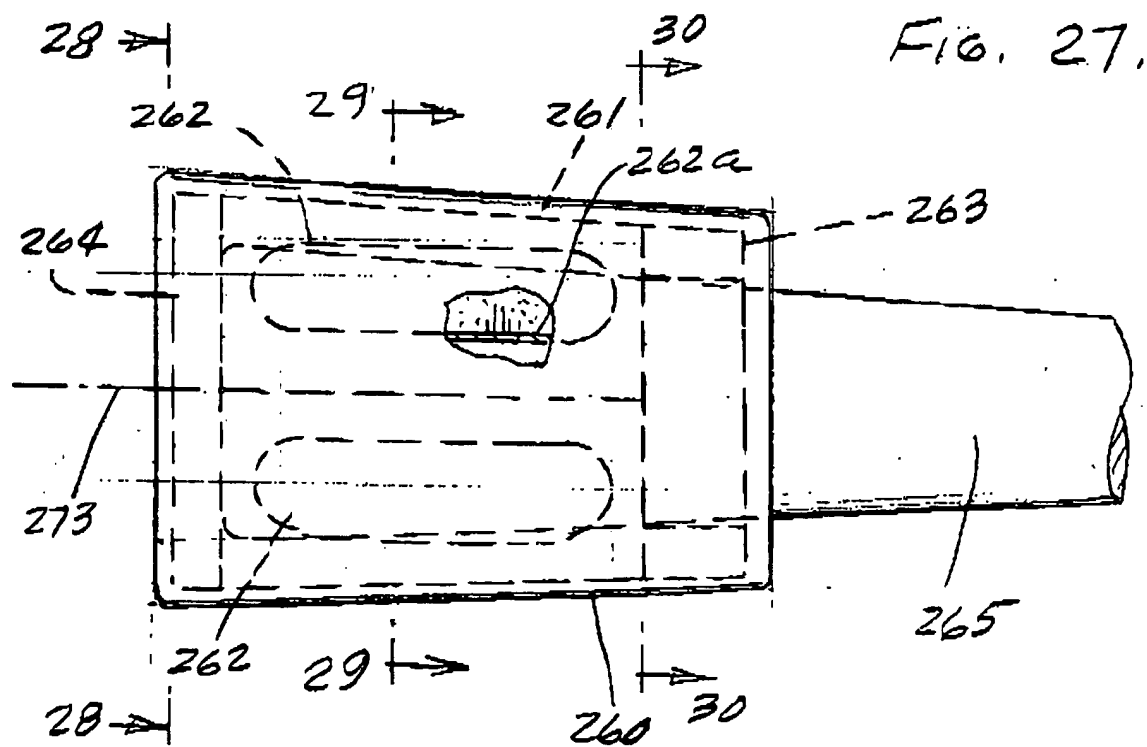
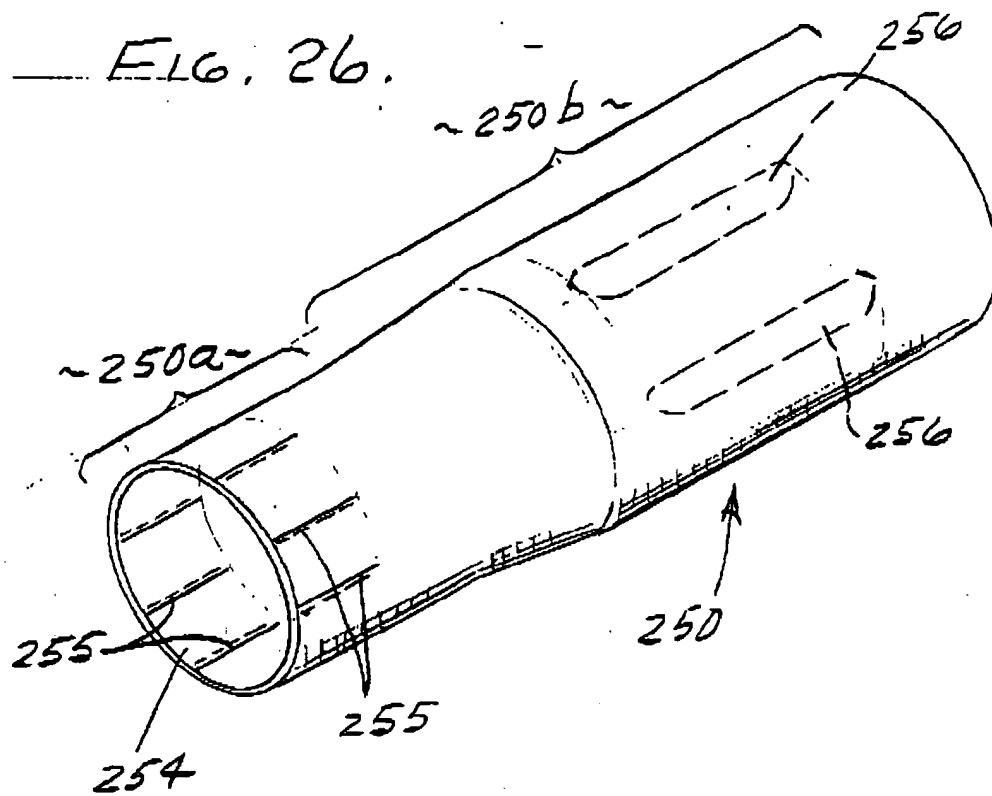
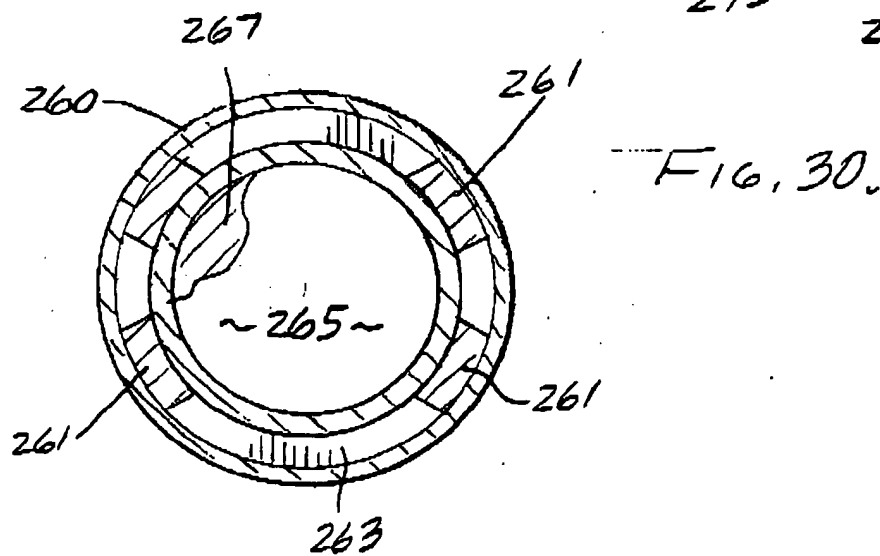
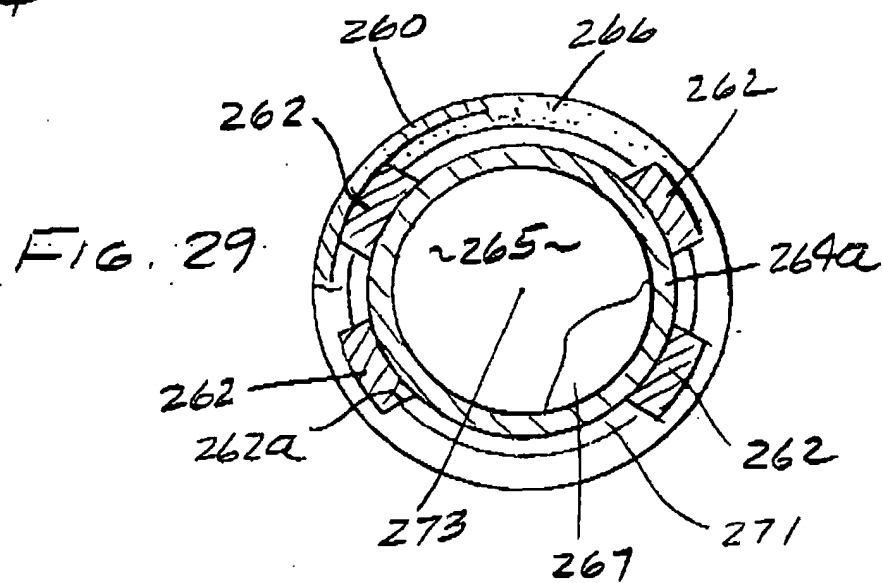
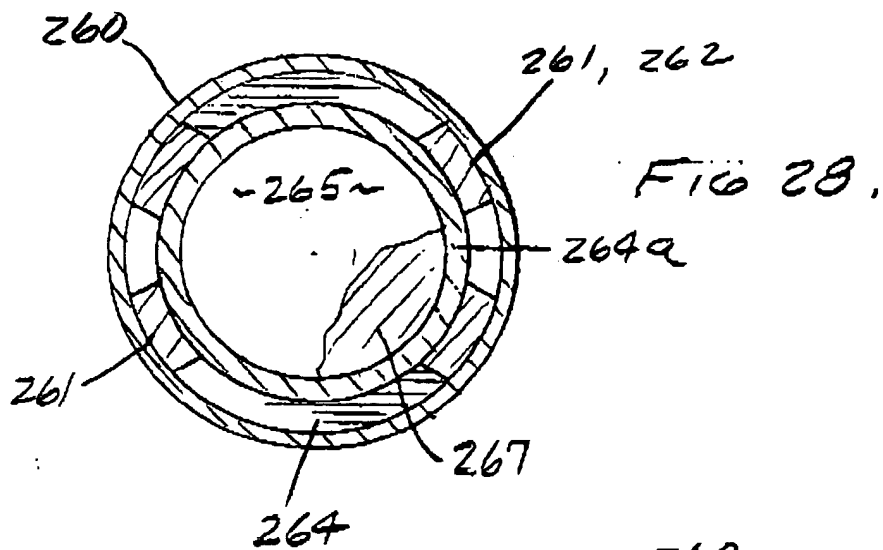


FIG. 25.







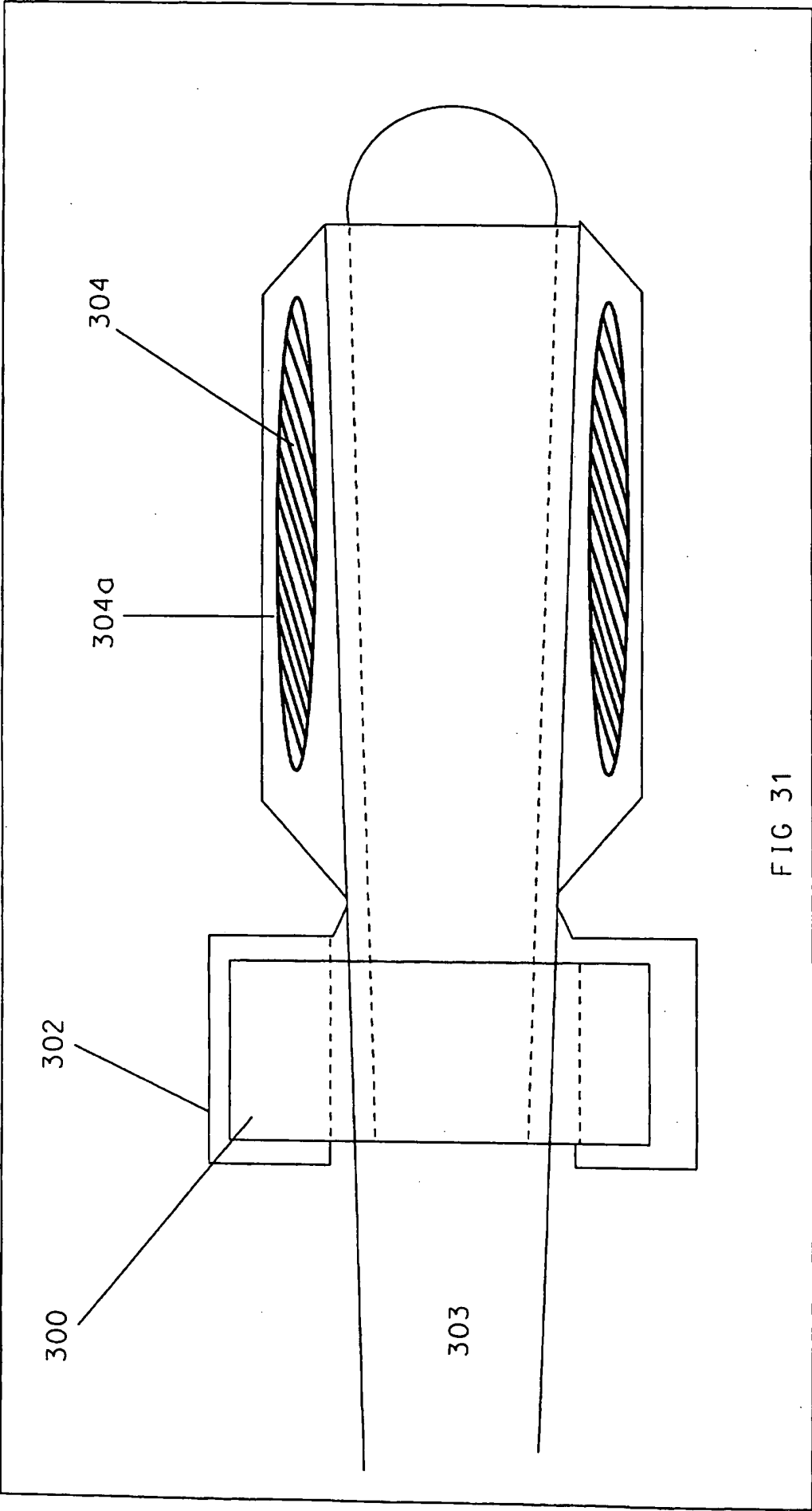
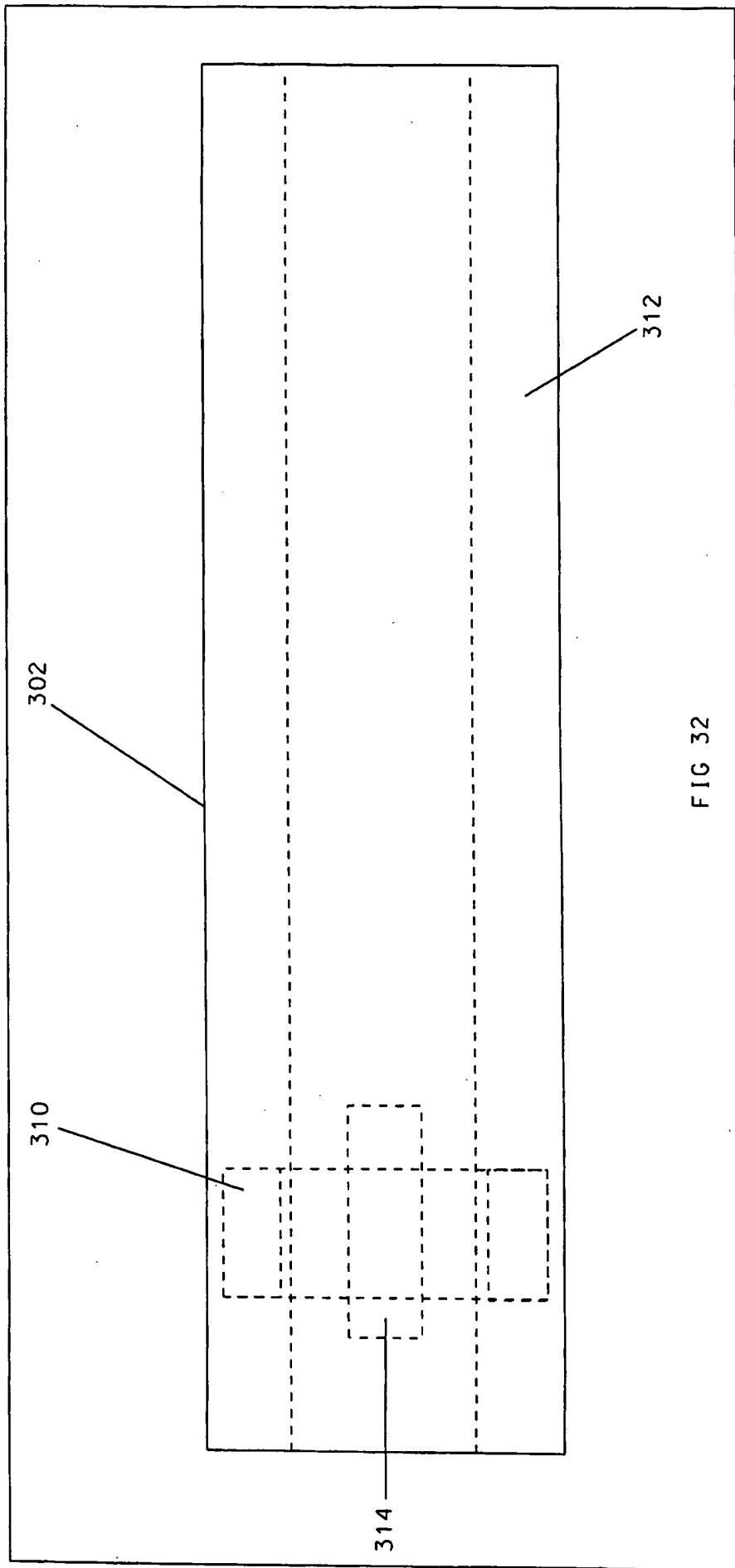
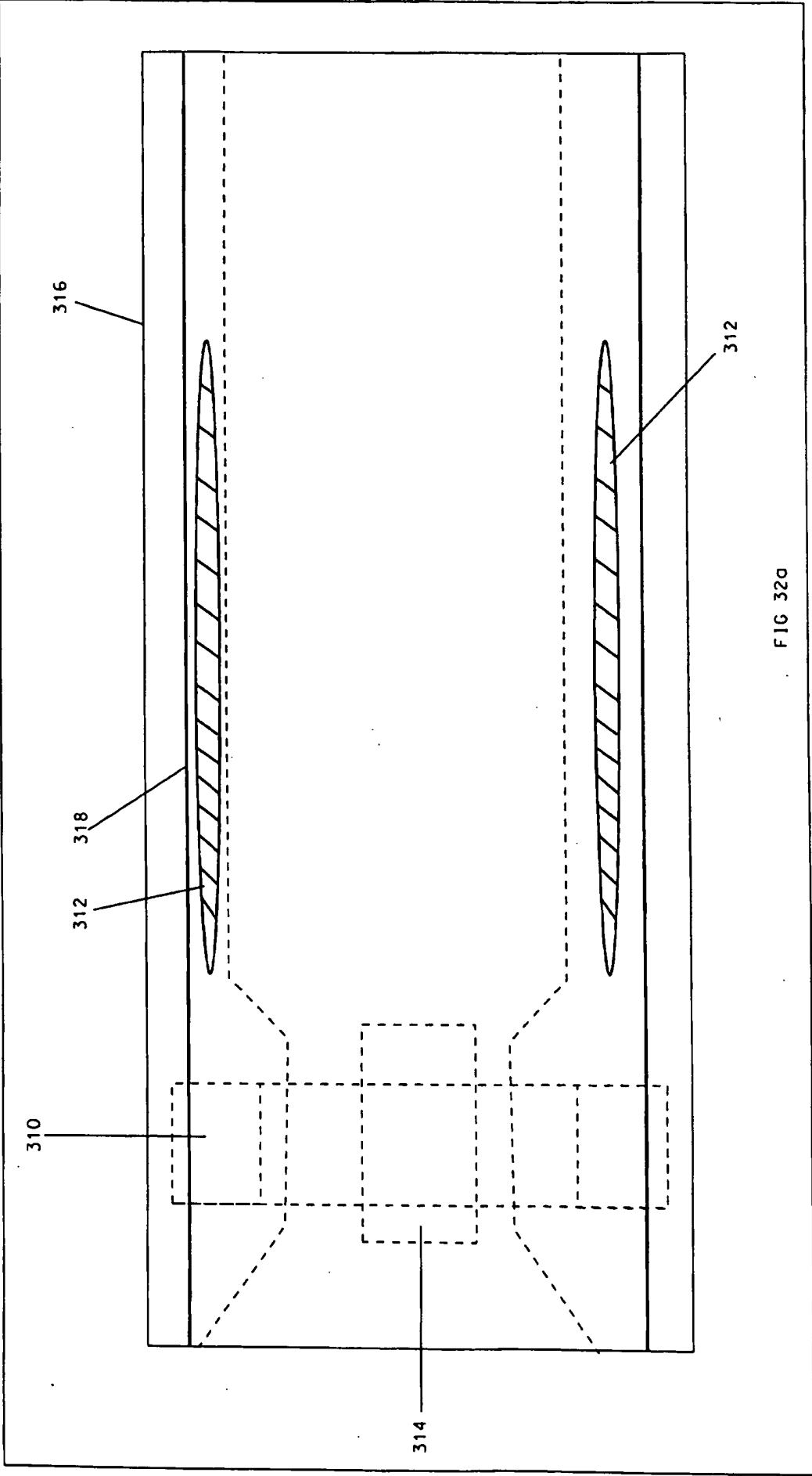
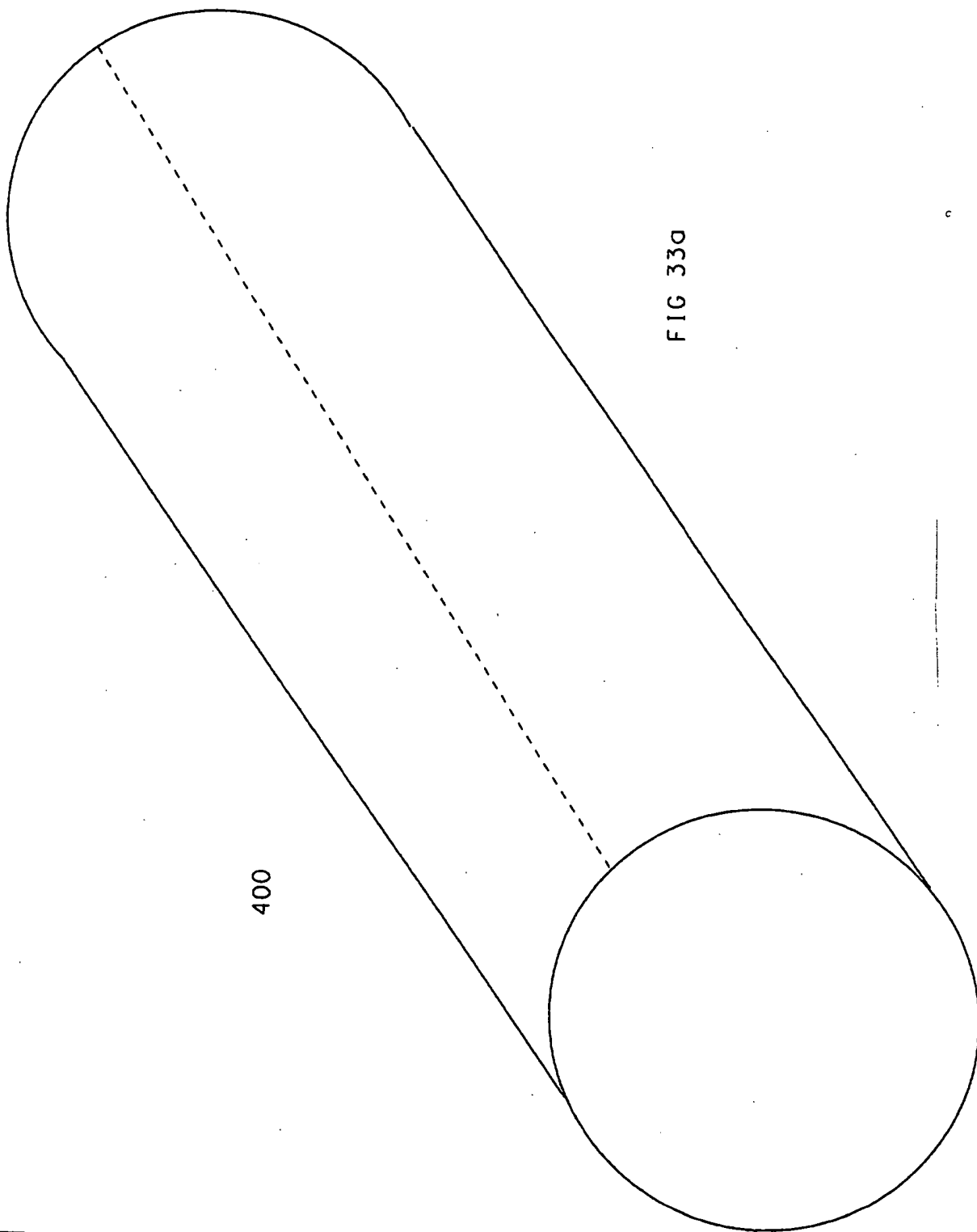


FIG 31





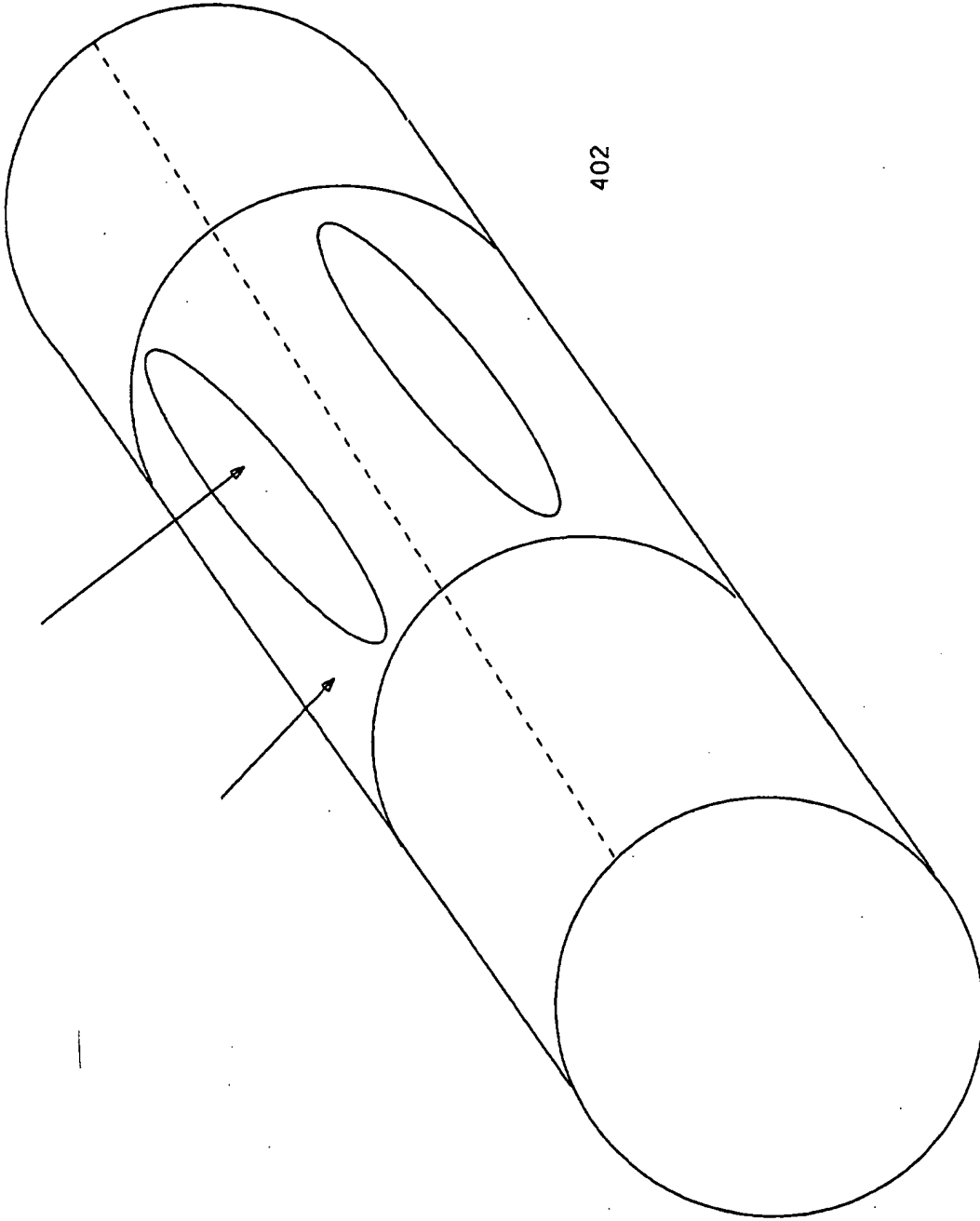




400

FIG 33a

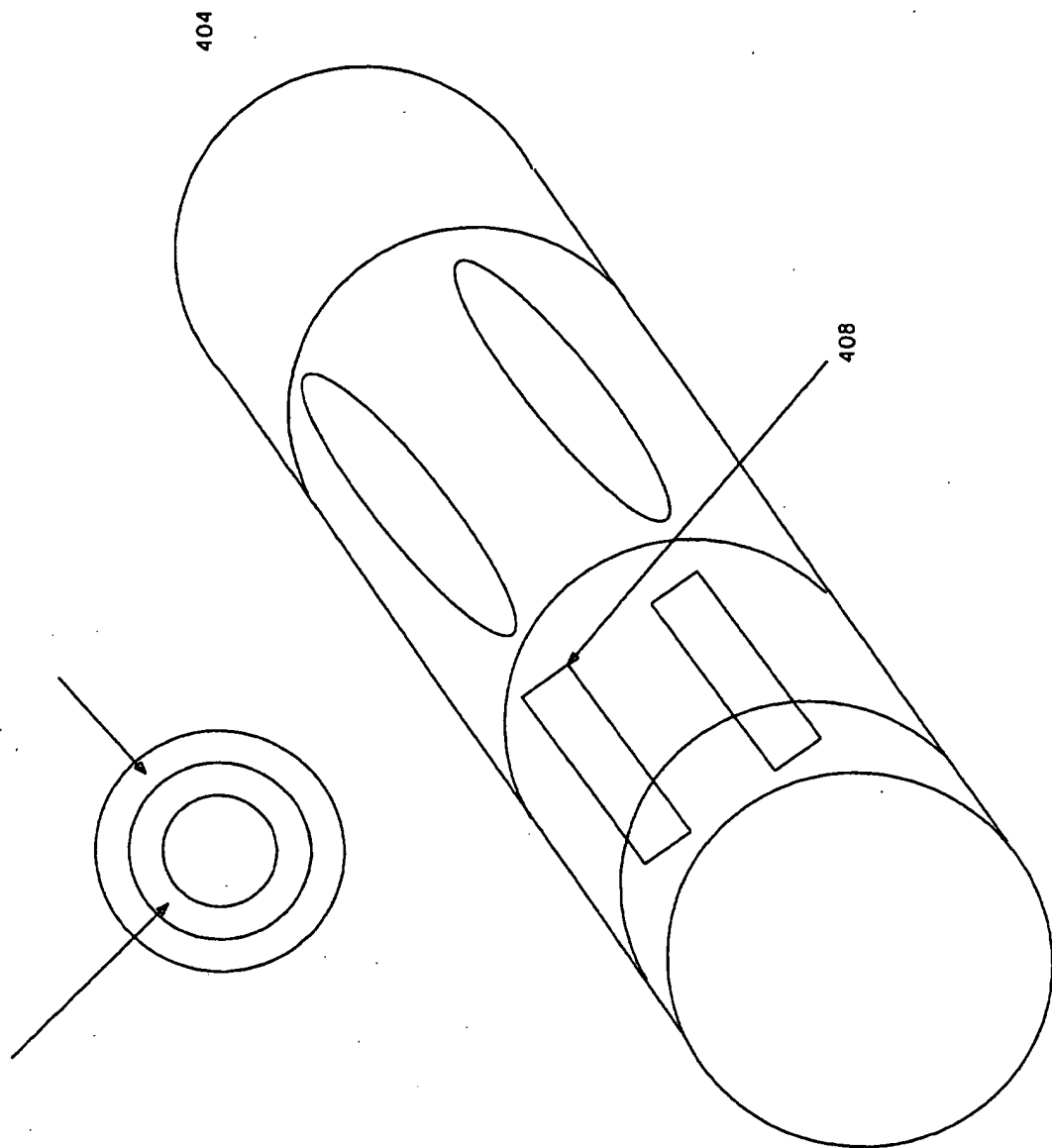
FIG 33b



402

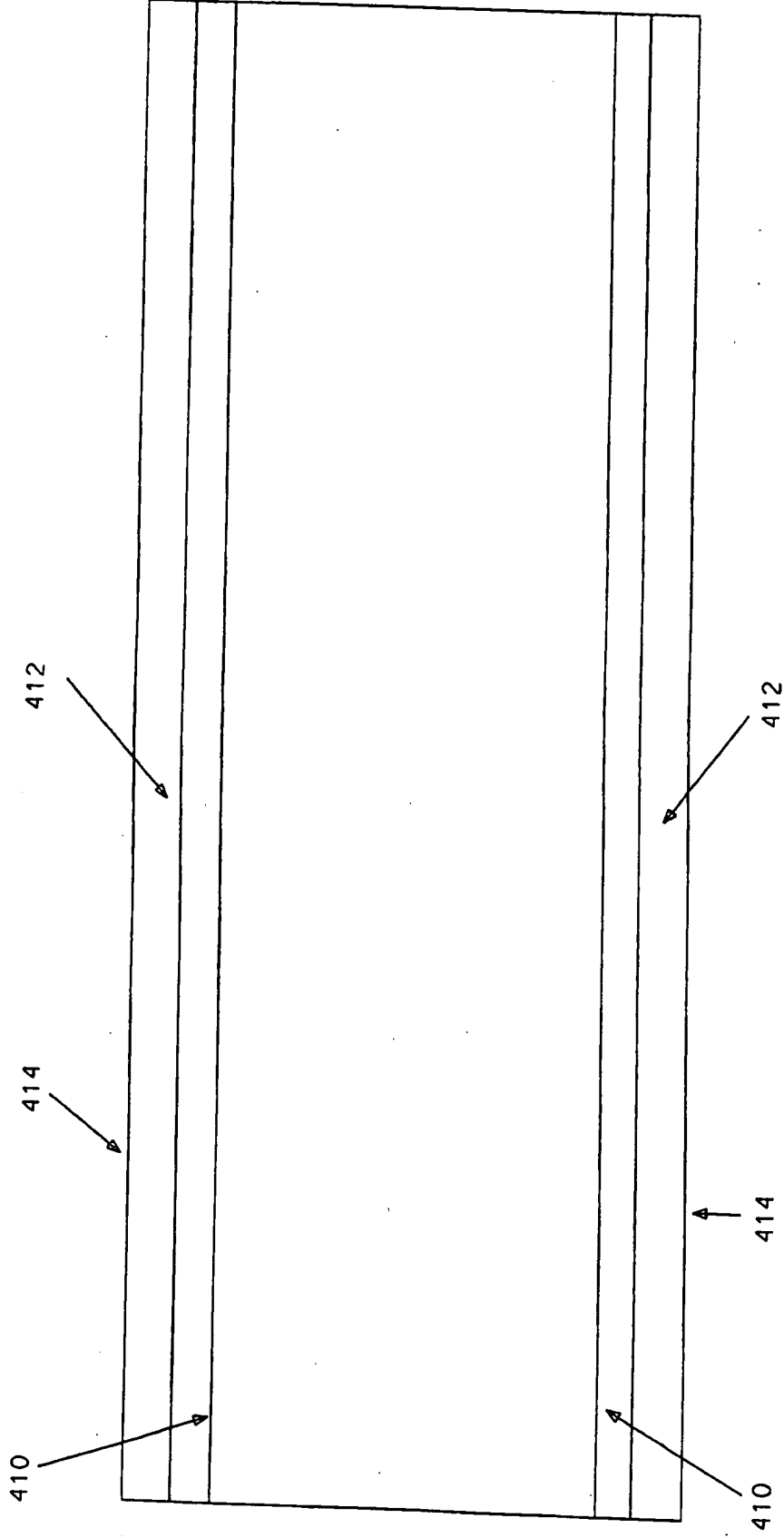
Step 3

FIG 33c



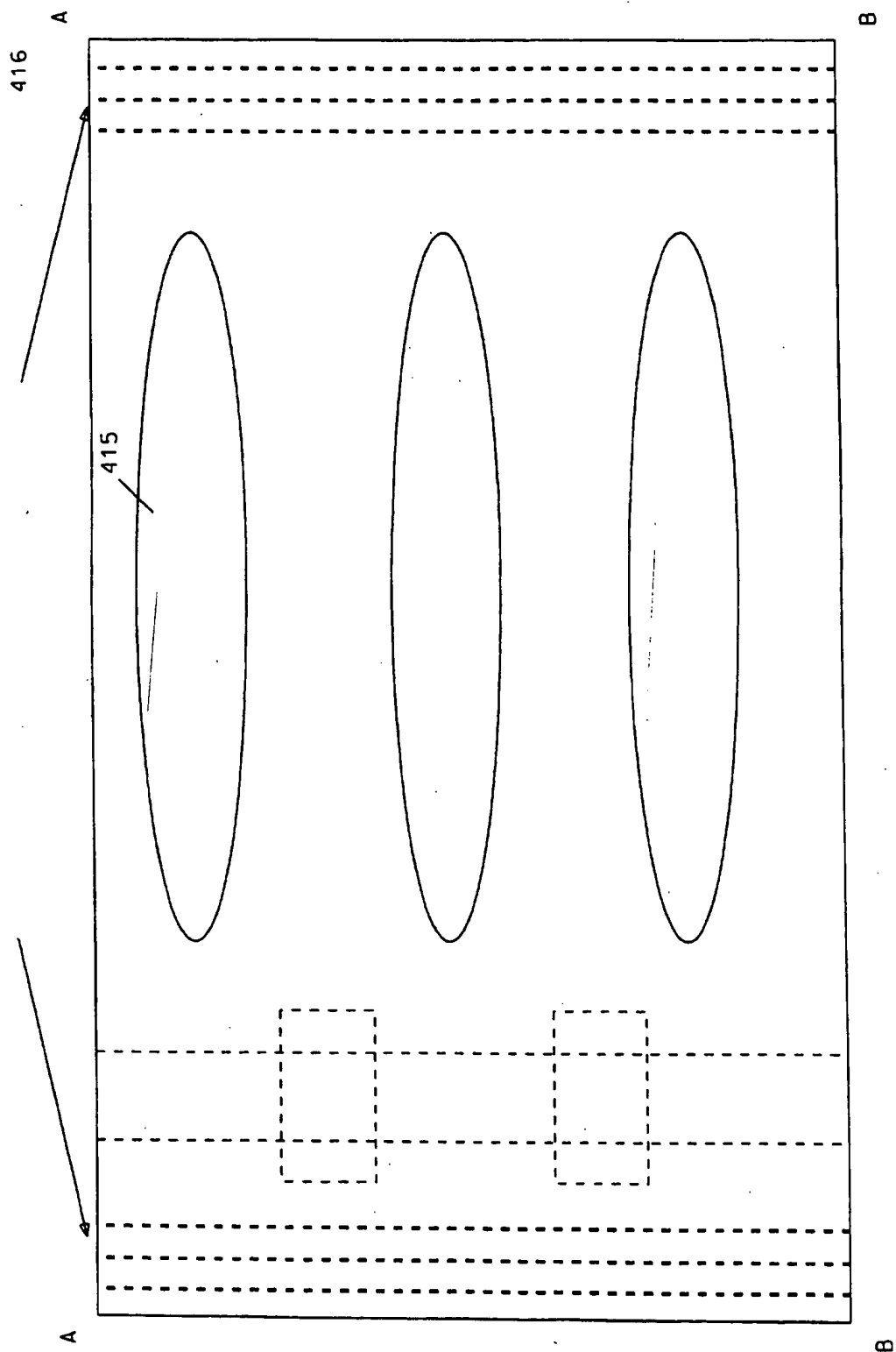
Step 4

FIG 33d



Step 5

FIG 33e



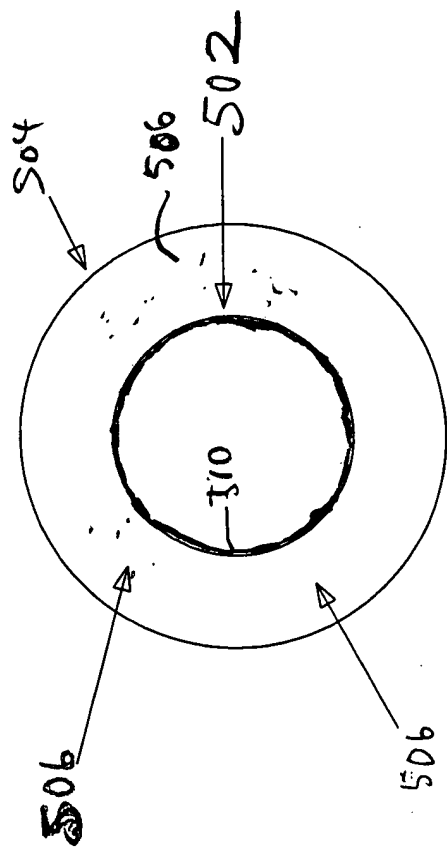


FIG 34a

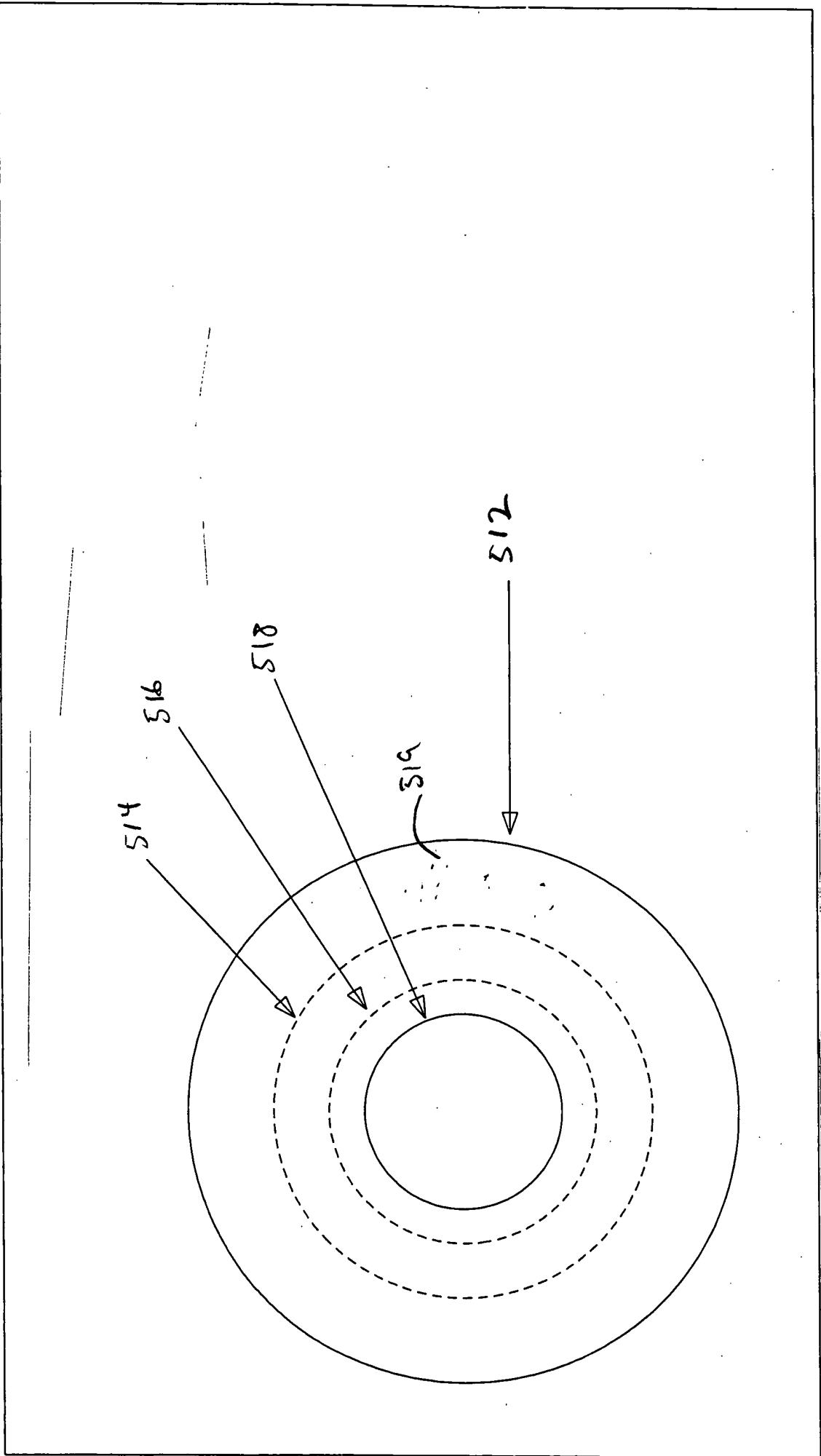


FIG 34b

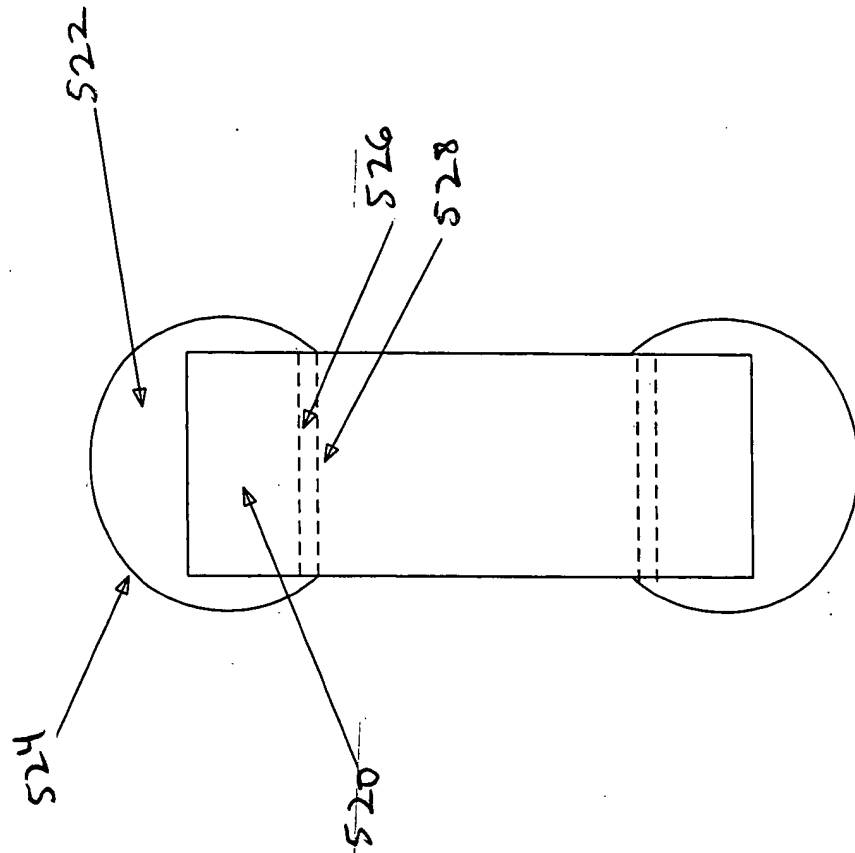


FIG 34c